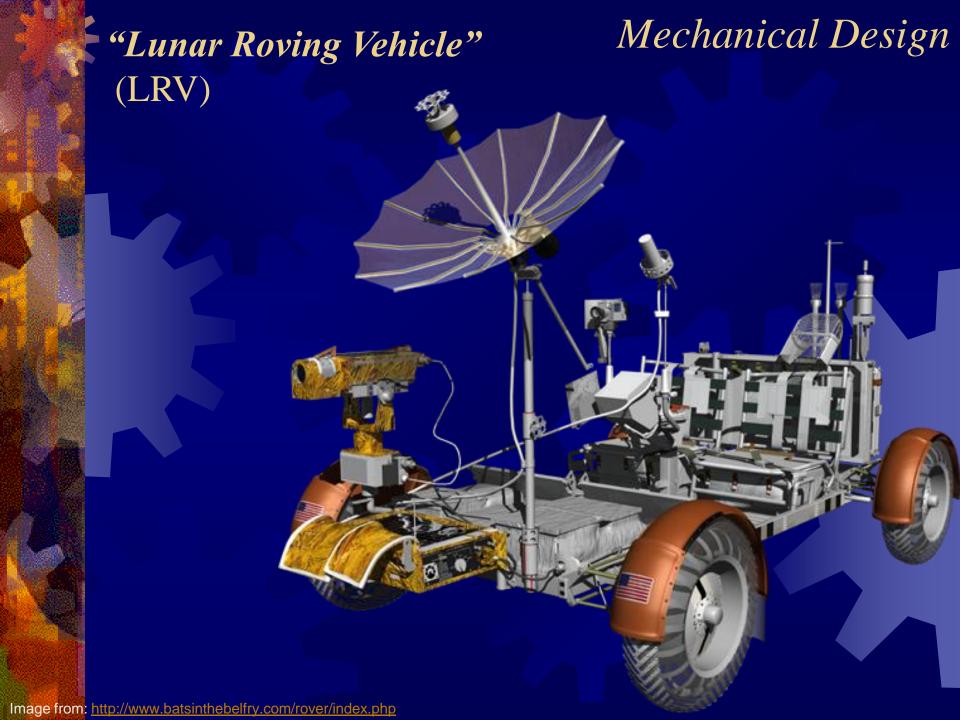
Rovers Mechanics

Joseph T. Wunderlich, Ph.D.



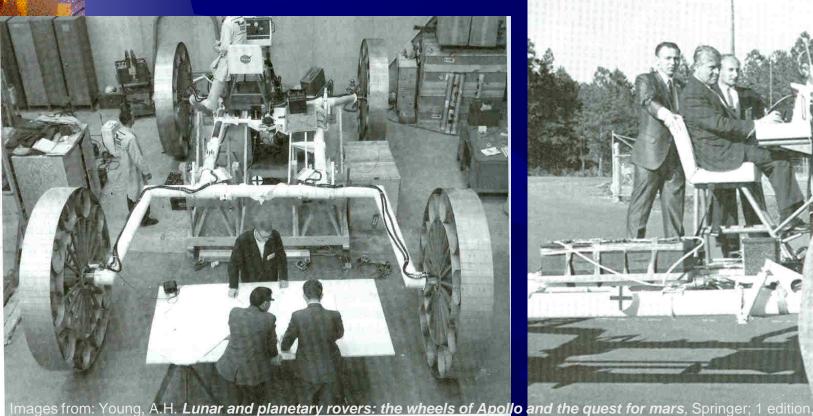
Moon has only 1/6 of Earth's gravity, and therefore different **STABILITY** (static and dynamic), **MANEUVERABILITY**, CONTROLLABILITY

Mechanical Design 1960's and 1970's

BENDIX CORPORATION

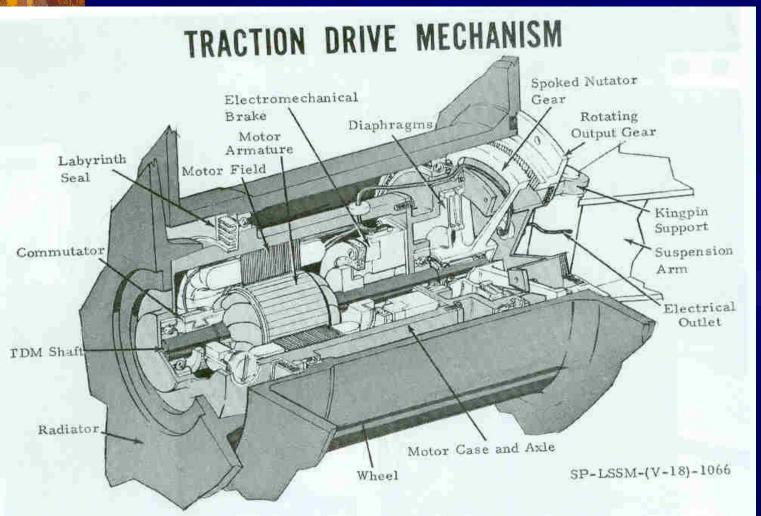
J Wunderlich's Father worked here (on

suspension systems)





Mechanical Design

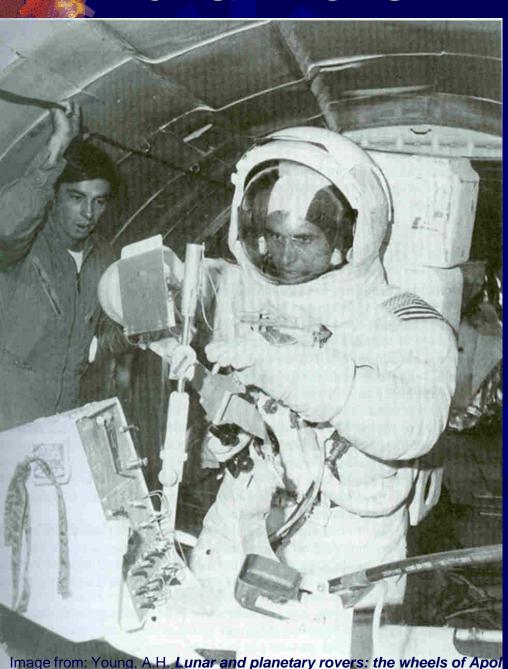


Only **0.25 HP!**

since Moon's gravity is only 1/6 of Earth's

Image from: Young, A.H. Lunar and planetary rovers: the wheels of Apollo and the quest for mars, Springer; 1

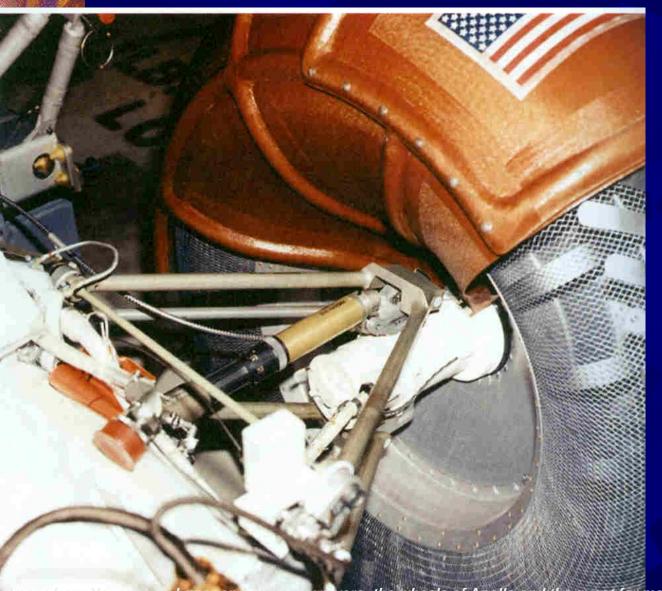
Mechanical Design



Astronauts needed to become accustomed to driving and working in 1/6 of Earth's gravity

Airplane diving from high altitudes simulated reduced gravity

Mechanical Design



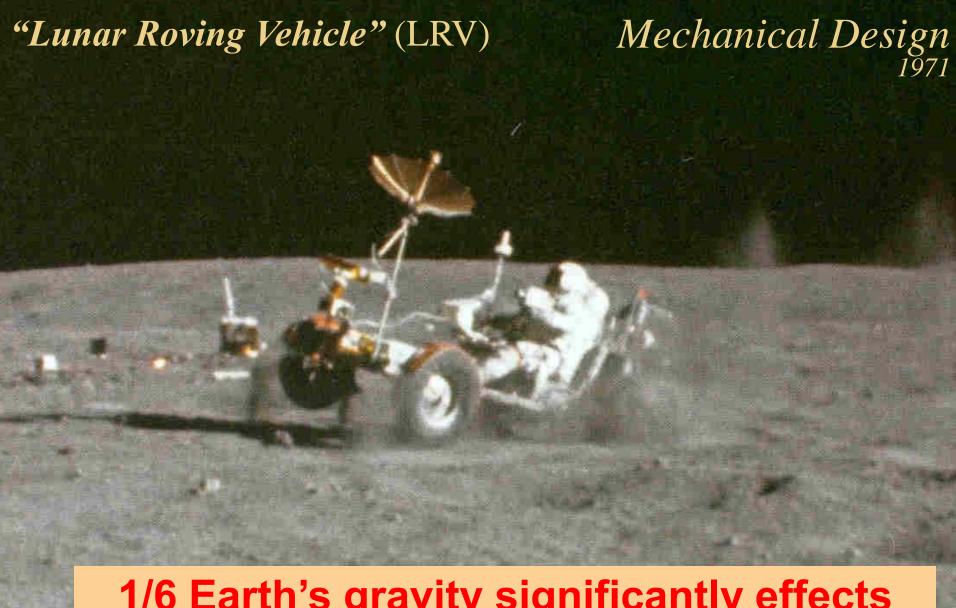
Each motor independently driven

Mechanical Design



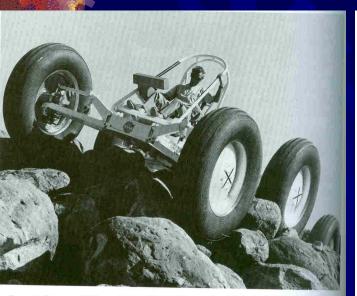
Bulky pressurized space suites need to be considered in vehicle design

Image from: Young, A.H. Lunar and planetary rovers: the wheels of Apollo and the quest for mars, Springer; 1 edition, August 1, 2006.

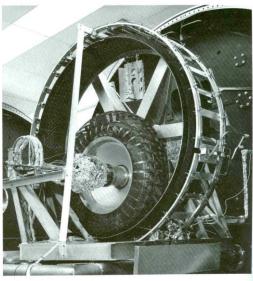


1/6 Earth's gravity significantly effects maneuverability and controllability

Mechanical Design



General Motors' Defense Research Laboratories (GM-DRL) division performed extensive vehicle mobility studies for NASA during the 1960s as well. This MTA built by DRL is shown traversing a boulder obstacle field. (NASA/MSFC)



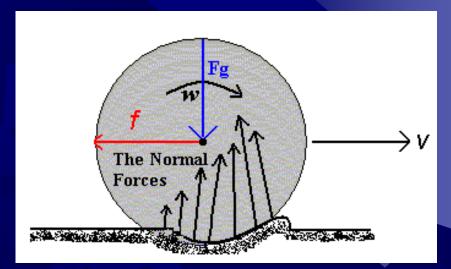
GM performed durability tests on its wheel and drive motor concepts on a number of different fixtures. (NASA/MSFC)



GM-DRL performed extensive wheel studies in the late 1960s as part of their vehicle concepts for NASA. This is an early wheel design being tested on a sand trench fixture. (NASA/MSFC)



Morea studies a Mobility Subsystem test fixture at GM-DRL in Santa Barbara, California during October 1970. (Courtesy: Sam Romano)



http://physics.stackexchange.com/questions/93073/would-a-threewheeled-vehicle-be-faster-than-a-four-wheeled-vehicle-of-the-

RADIAL WHEEL LOAD

(LBS)

Mechanical Design

TESTING

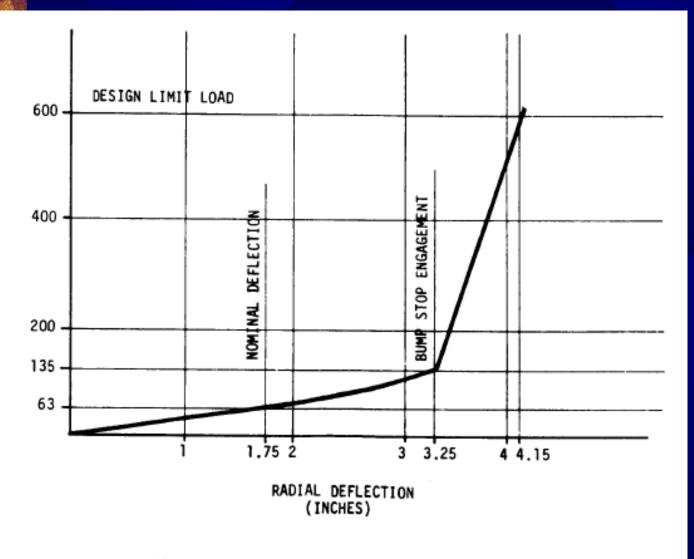


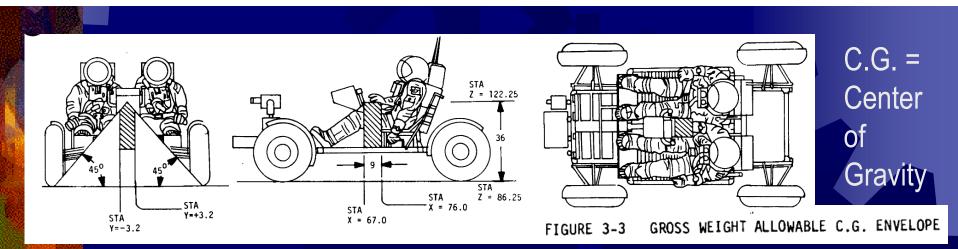
Image from: Young, A.H. Lunar and planetary rovers: the wheels of Apollo and the quest for mars, Springer; 1 edition, August 1, 2006.

FIGURE 2-8 LRV WHEEL DEFLECTION VS LOAD

Lunar Rover Mechanical Design STATIC and DYNAMIC STABILITY

3.8 VEHICLE DYNAMIC OPERATION CONSTRAINTS

The LRV is designed with inherent stability characteristics of wide wheel track and low center of gravity. Static stability limits are shown in Figure 3-4. Overturn of the vehicle is a remote possibility, occurring only under severe conditions of extremely tight turns at high speeds on steep slopes or collision with immovable objects. Speeds, slopes, turning radii limits, and obstacle height to prevent overturn and sliding are shown in Figures 3-5 through 3-9. These curves are based on the C.G. of the loaded vehicle falling within the envelope shown on Figure 3-3. The required increase in turning radius for preventing overturn caused by locating the loaded LRV C.G. outside the Figure 3-3 envelope is shown in Figures 3-10 through 3-15. Maximum allowable speeds to prevent exceeding structural design loads are shown in Table 3-III. The safe driving corridor for driving with one steering assembly failed is shown in Figure 3-16.



Lunar Rover STATIC STABILITY

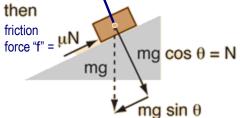
Mechanical Design

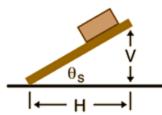


If the component of the gravity force down the incline is equal to the frictional force, then

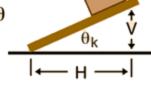
$$mg \sin \theta = \mu mg \cos \theta$$

$$\mu = \frac{\sin \theta}{\cos \theta} = \tan \theta$$





$$\mu = \frac{V}{H} = \tan \theta$$

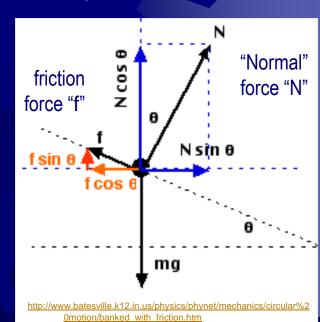


Static case: with the block at rest on the incline, raise the incline until the block starts to slide. The tangent of that threshold angle is a measure of the coefficient of static friction.

Kinetic case: with the block on the incline, raise the incline in steps and bump the block gently set it into motion. If it slows to a stop, then friction overcomes gravity. Repeat to find the angle at which it moves down the incline at constant speed. The tangent of that angle is a measure of the coefficient of kinetic friction.

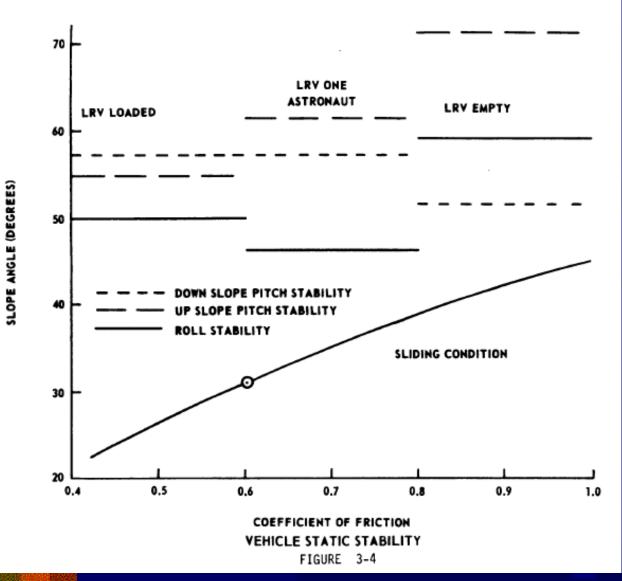


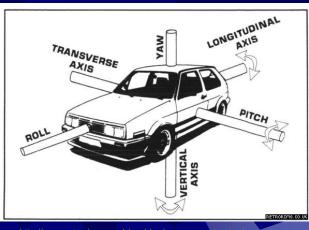
Image from: Young, A.H. Lunar and planetary rovers: the wheels of Apollo and the quest for mars, Springer; 1 edition, August 1, 2006.



Lunar Rover STATIC STABILITY

Mechanical Design





http://www.retrorims.co.uk/vw-blog/vw-suspen

Lunar Rover DYNAMIC STABILITY TESTING

Mechanical Design

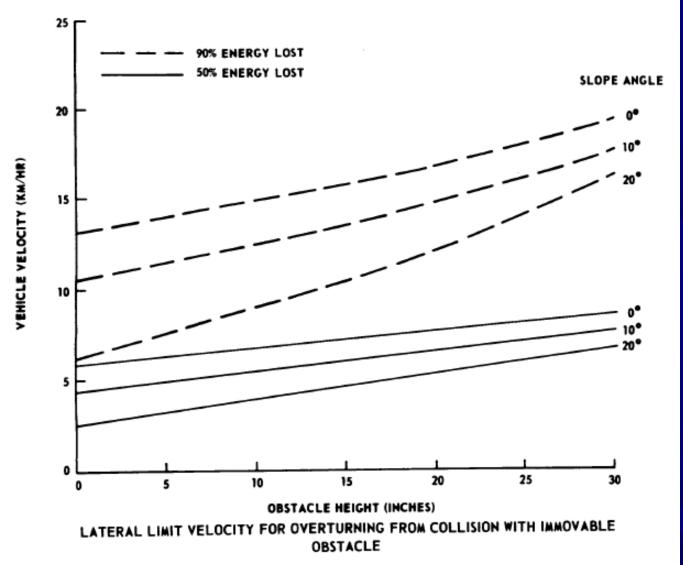
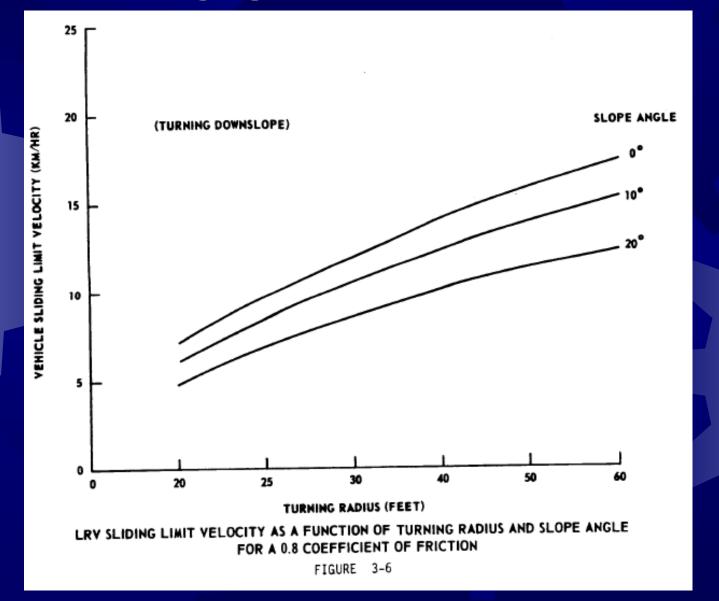
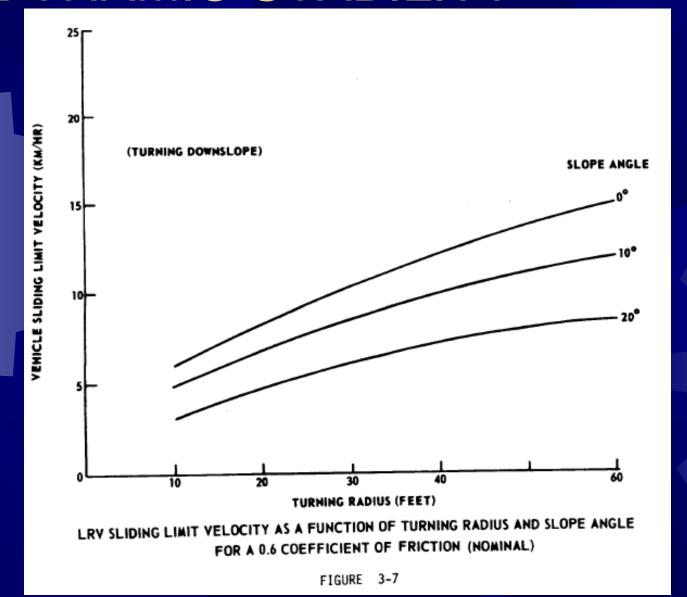
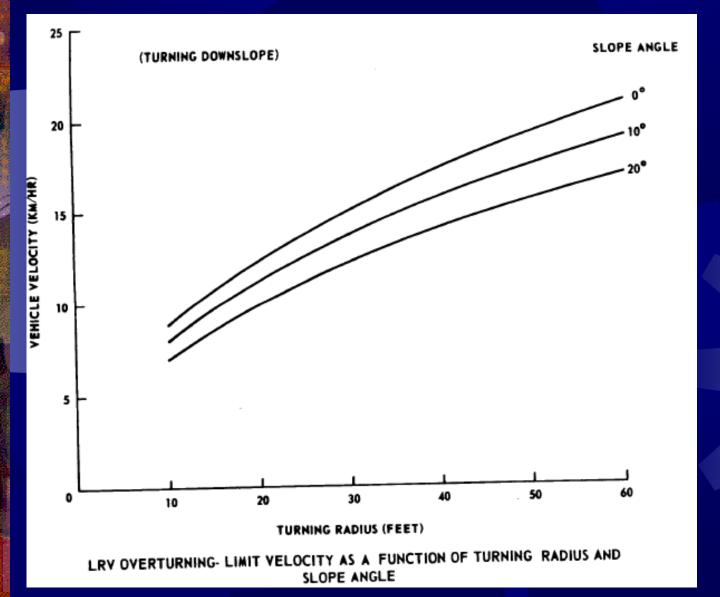


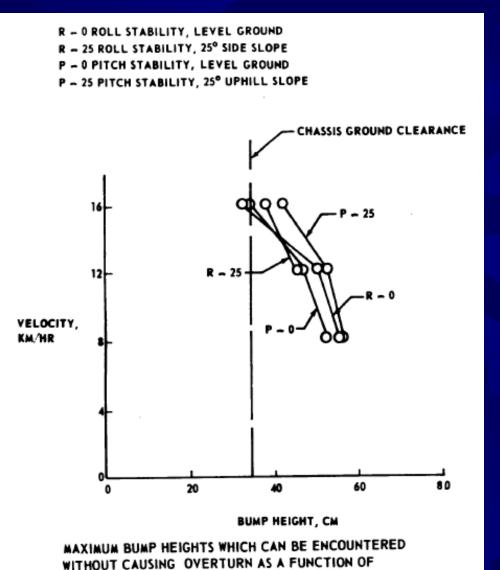


Image from: Young, A.H. Lunar and planetary rovers: the wheels of Apollo and the quest for mars, Springer; 1 edition, August 1, 2006.

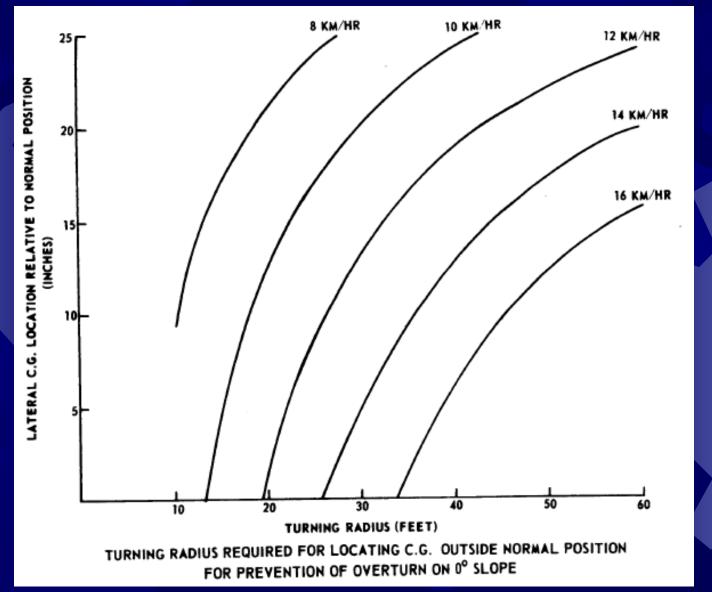


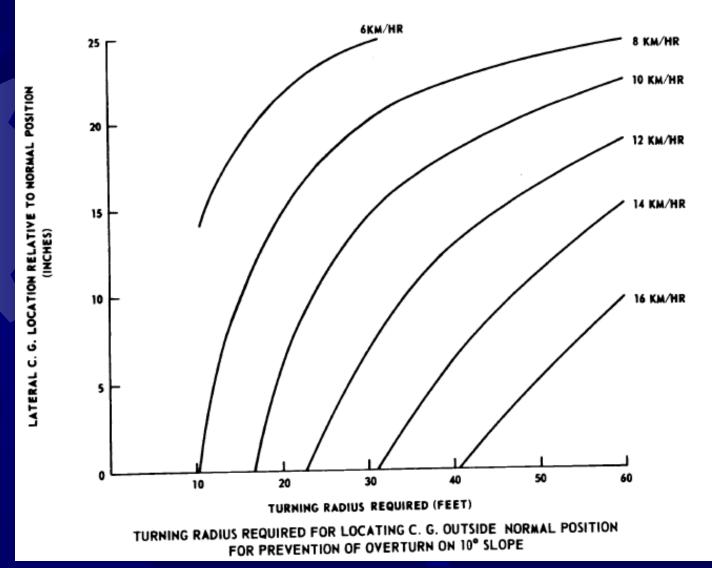


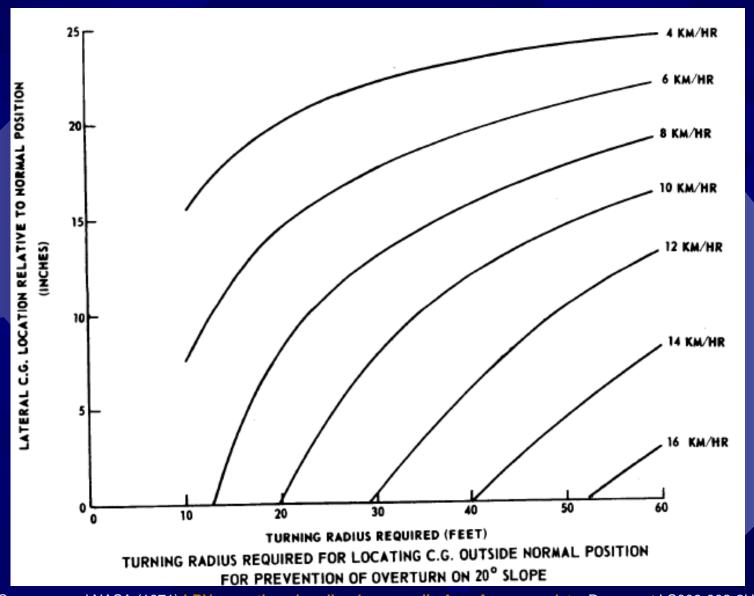


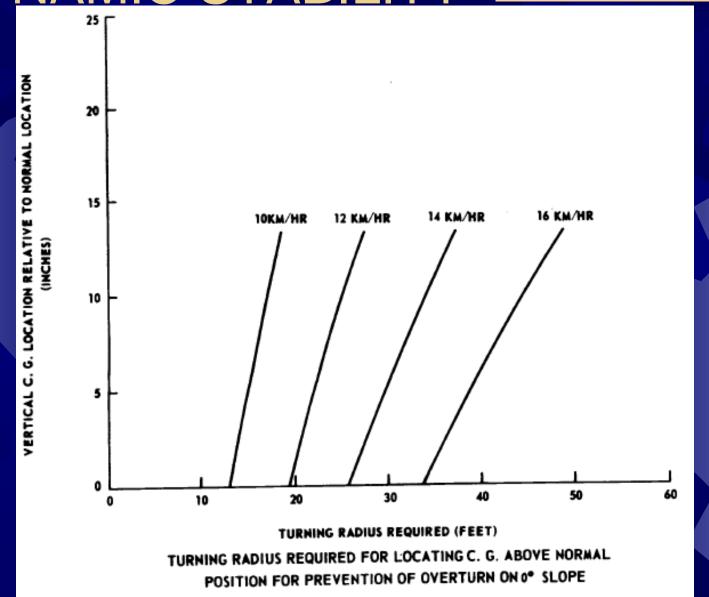


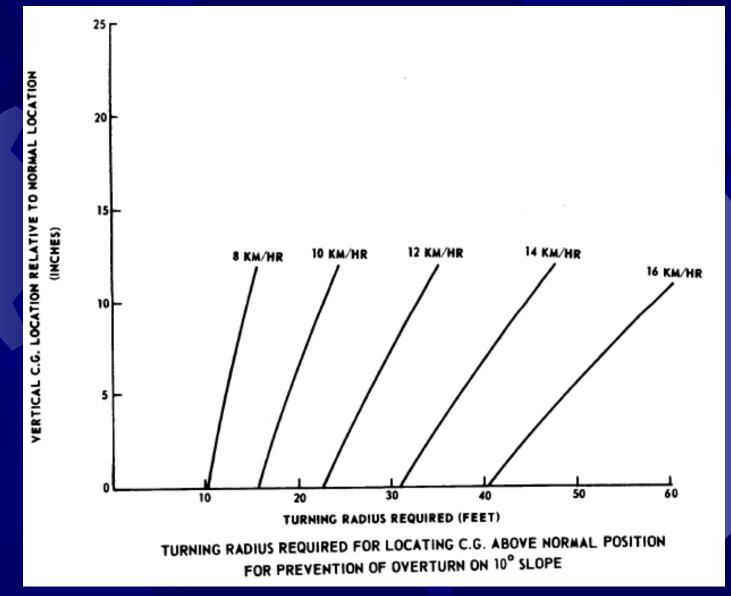
VELOCITY AND SLOPE

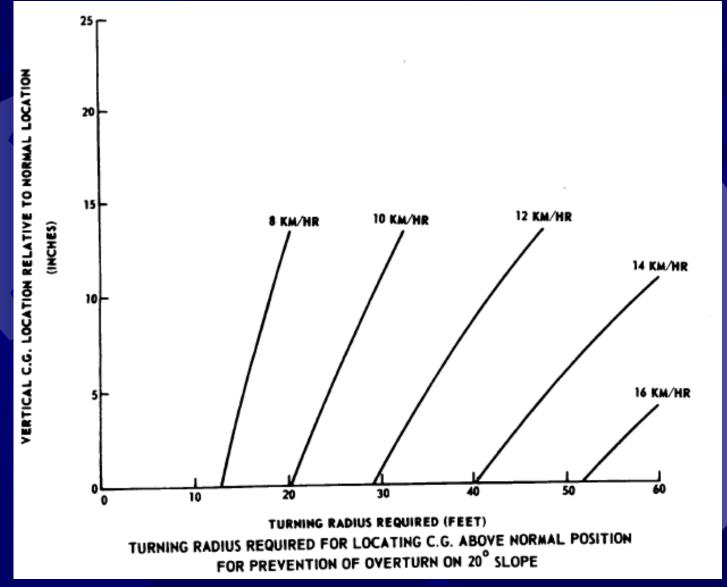


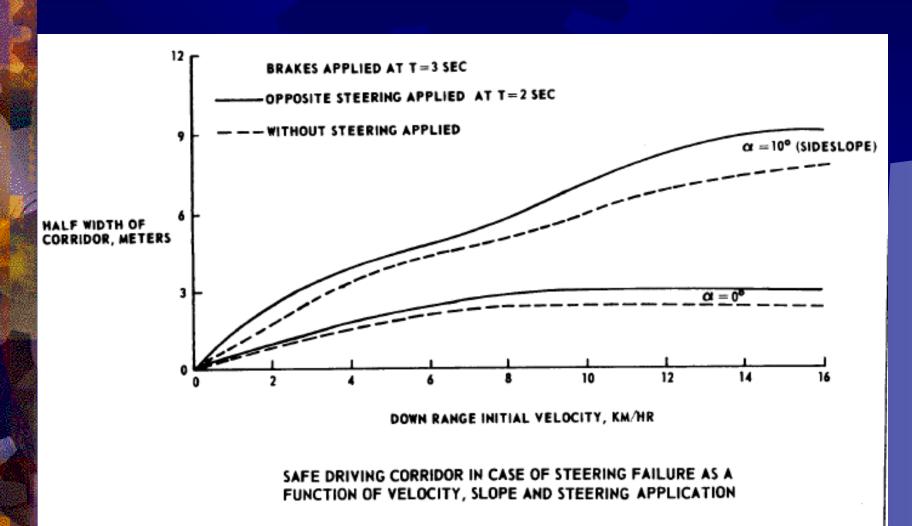












Lunar Rover CONTROLLABILITY

Mechanical Design

TESTING

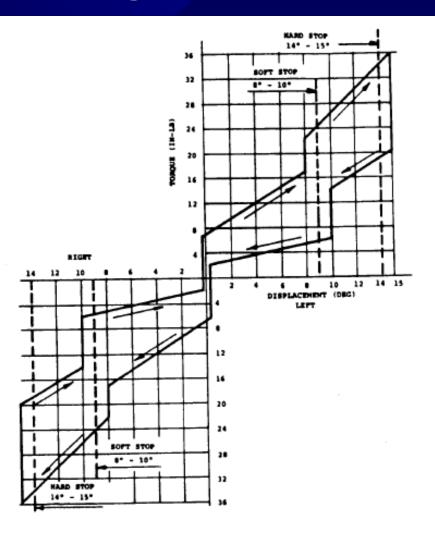
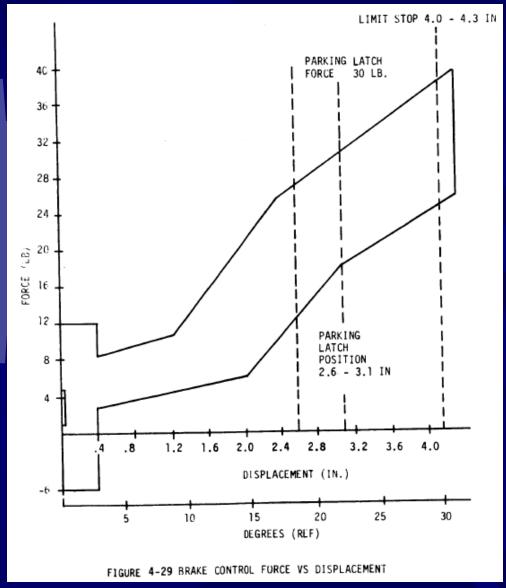


FIGURE 4-28 TORQUE REQUIRED TO ROTATE HAND CONTROLLER FOR STEERING CONTROL

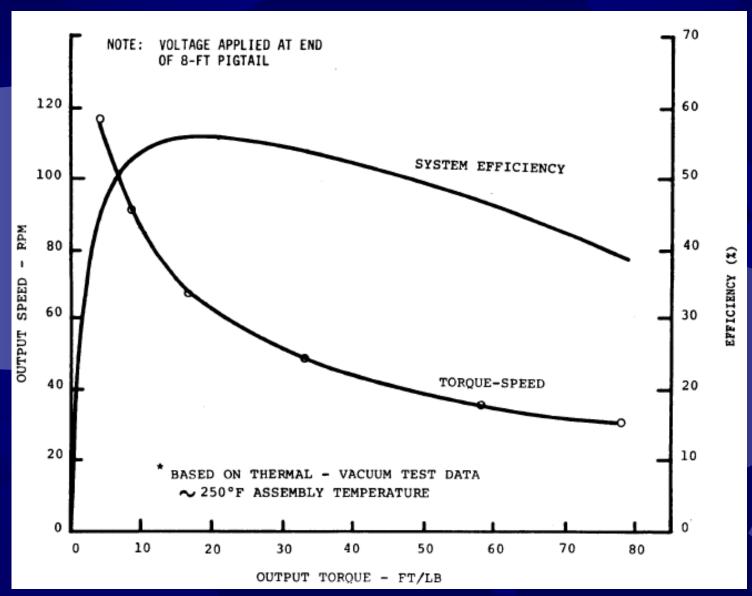
Lunar Rover CONTROLLABILITY

Mechanical Design



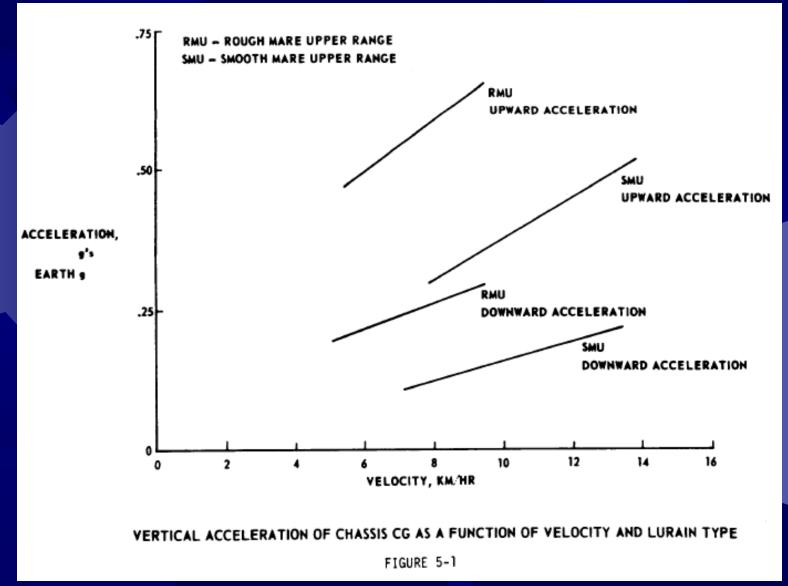
Mechanical Design

CONTROLLABILITY and MANEUVERABILITY



Mechanical Design

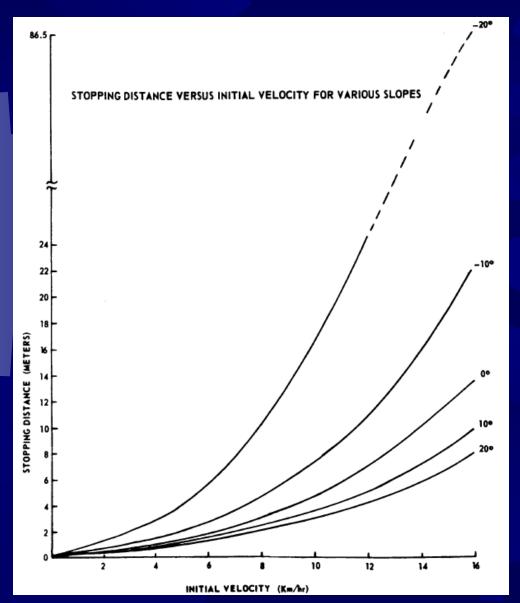
CONTROLLABILITY and MANEUVERABILITY



Mechanical Design

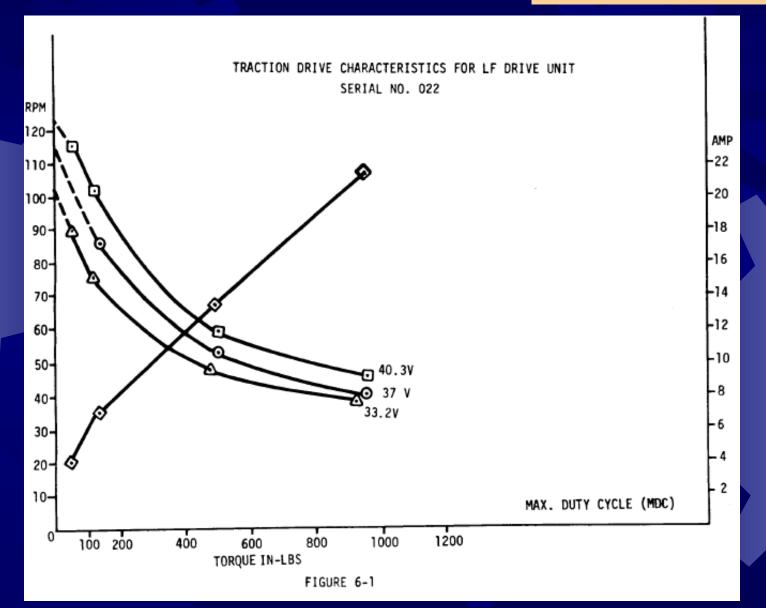
CONTROLLABILITY and MANEUVERABILITY





Mechanical Design

CONTROLLABILITY and MANEUVERABILITY



Icons for the each wheel type are as follows:					
	unpowered omnidirectional wheel (spherical, castor, Swedish);				
IIZII	motorized Swedish wheel (Stanford wheel);				
	unpowered standard wheel;				
	motorized standard wheel;				
	motorized and steered castor wheel;				
÷	steered standard wheel;				
	connected wheels.				

(ZTR) = ZTR IN ITS ZTR = ZERO TURNING RADIUS GROUND FOOTPRIL OD = OMNI DIRECTIONAL Chapter 2 Table 2.1 Wheel configurations for rolling vehicles # of Arrangement Description Typical examples wheels One steering wheel in the front, Bicycle, motorcycle one traction wheel in the rear Two-wheel differential drive Cye personal robot with the center of mass (COM) below the axle

SOURCE: R. Siegwart and I. Nourbakhsh, *Autonomous mobile robots*, Massachusetts Institute of Technology, 2004.

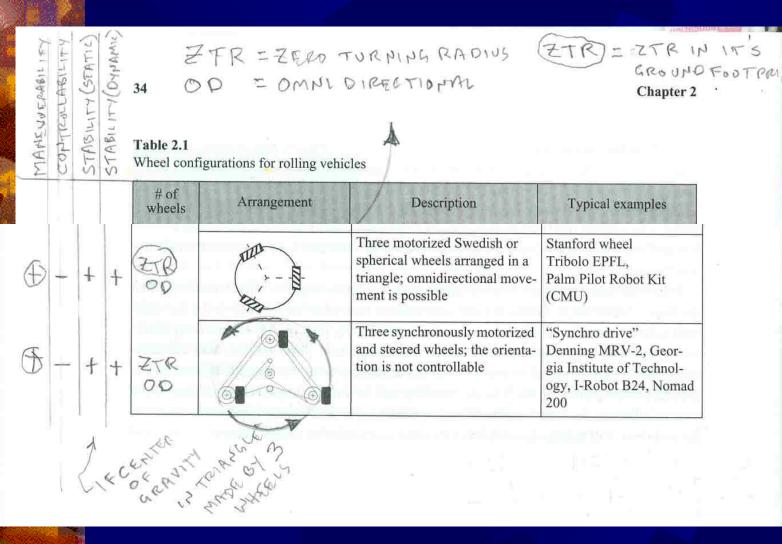
Humanoid Robot riding a bike VIDEO:

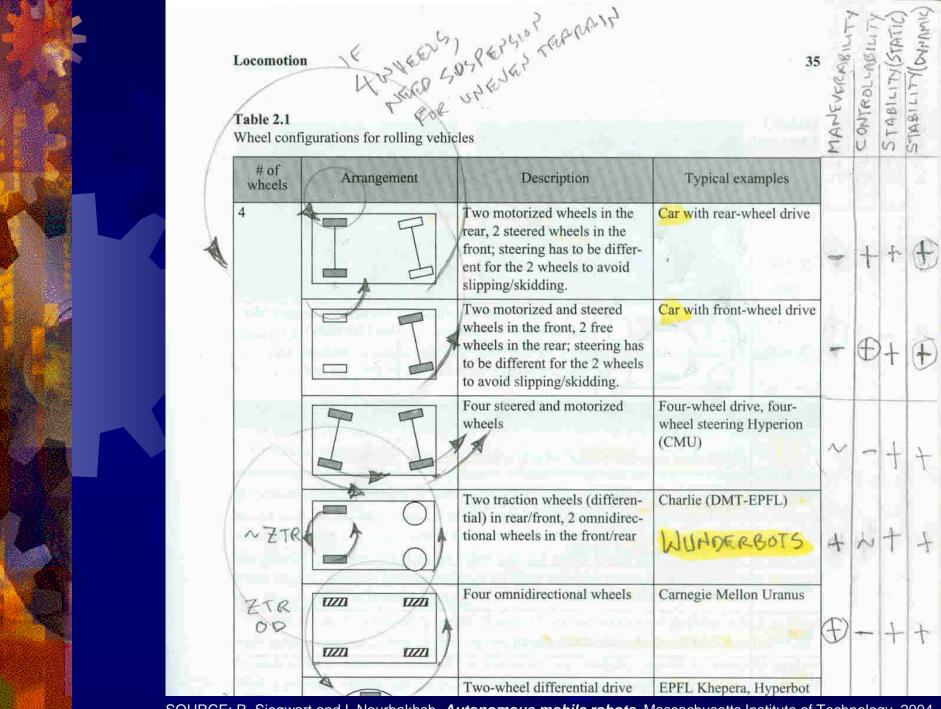
https://www.youtube.com/watch?v=mT3vfSQePcs

ZFR=ZERO TURNING RADIUS ZTR=ZTR IN IT'S
GROUND FOOTPRI
Chapter 2

Table	2.1		
Wheel	configurations	for rolling	vehicles

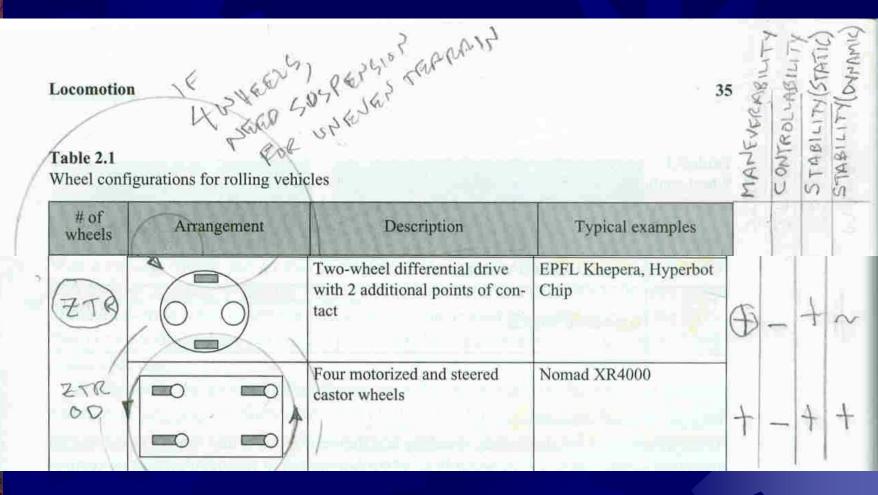
	# of wheels	Arrangement	Description	Typical examples
D~ +~	3 ZTR		Two-wheel centered differential drive with a third point of contact	Nomad Scout, smartRob EPFL
+ ~ + ~	nzre		Two independently driven wheels in the rear/front, 1 unpowered omnidirectional wheel in the front/rear	Many indoor robots, including the EPFL robots Pygmalion and Alice
n + + n	NZTR		Two connected traction wheels (differential) in rear, 1 steered free wheel in front	Piaggio minitrucks
N - + N	NZTR		Two free wheels in rear, 1 steered traction wheel in front	Neptune (Carnegie Mellon University), Hero-1





SOURCE: R. Siegwart and I. Nourbakhsh, *Autonomous mobile robots*, Massachusetts Institute of Technology, 2004.

Wheel Configurations for Rolling Vehicles





Wheel Configurations for Rolling Vehicles

SOURCE: R. Siegwart and I. Nourbakhsh, *Autonomous mobile robots*, Massachusetts Institute of Technology, 2004.

36

Chapte

Table 2.1

Wheel configurations for rolling vehicles

	# of wheels	Arrangement	Description	Typical examples	
Ò	ETR OP		Two motorized and steered wheels aligned in center, 1 omnidirectional wheel at each corner	First	
)	ZTR		Two traction wheels (differential) in center, 1 omnidirectional wheel at each corner	Terregator (Carnegie Me lon University)	

NOTE: A tank is similar to above in its steering by moving treads in different directions, but the circles shown above are merely analogous to the ends of the treads supporting the vehicle for stability

Rolling Vehicles

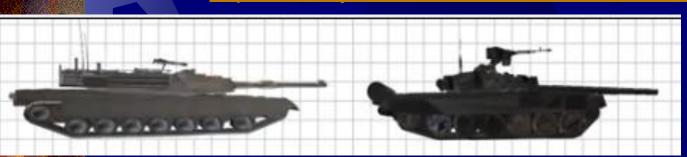
TANKS





U.S. M1A1,M1A2, M1A3

VIDEO: https://www.youtube.com/watch?v=t1oXoHUqlNq



Russian Video comparing M1A1 to Russian T-90

VIDEO: https://www.youtube.com/watch?v=n3cdXJX6i8Q

(read all comments below video in YouTube, and you decide how truthful this video is (i.e., is it the "Whole Truth" without distortion of facts?)

Rolling Vehicles

TANKS

(compared of some other conventional weapons)

NOTE:
NATO Allies
greatly add
to US
military
strength in
Europe, and
now the
Middle-East,

To keep the peace!

Un	ited States	F	Russia
Tank Strength:	8,848		15,398
Aircraft (All Types):	13,892		3,429
Helicopters:	6,196		1,120
Attack Helicopters:	920		462
Attack Aircraft (Fixed-Wing):	2,797		1,305
Fighter Aircraft:	2,207		769
Trainer Aircraft:	2,809		346
Transport Aircraft:	5,366		1,083
Serviceable Airports:	13,513		1,218
Aircraft Carriers:	8,848 13,892 6,196 920 2,797 2,207 2,809 5,366		1
Submarines:	72		55
Frigates:	10		4
Destroyers:	62		12
Major Ports / Terminals:	24		7

SOURCE: http://www.globalfirepower.com/countries-comparison.asp

Mechanical Design

Is a wheeled vehicle the best choice for all environments?

Maybe take a look at some Biologically inspired forms of locomotion.



Human Skeleton

Hunter/gatherer Tool manipulator



Basic Human Structural Pieces:

Limited-motion ball joints (shoulder, wrist, etc.)

Limited-motion semi-hinged joints (elbow, knee, etc.)

Kinematic chain (spine)

Marrow-filled Calcium Bones

7-Degree Of Freedom redudandant-manipulator arms = f (dexterity / tool-manipulation)



Alternative Biological Structural Pieces?

No bones
Hollow bones
Honeycombed bones
Dislocatable joints



Alternative Biological Architectures:

Quadruped
Tentacles
Tail
Talons
Exoskeleton
Wings
Hyperredundant manipulators

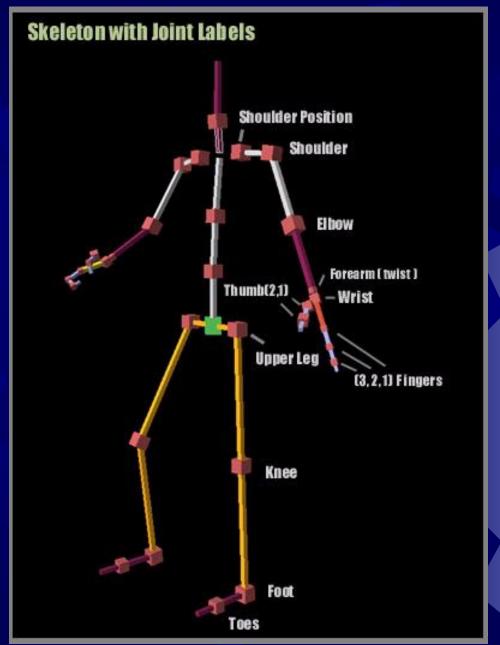
- = f (Different Gait)
- = f (protection/survival)
- = f (hunting)

maybe

= f (Aerodynamics, Fluid Mechanics)



Models





Man-made Structural Pieces:

- Wheels
- Unlimited rotation revolute joints
- Prismatic links
- Cables



Man-Made Architectures:

Vehicles (wheels, treads)
Rigid wings with flaps
Thruster systems
Servo linkages

- = f (protection / survival)
- = f (dexterity / tool-manipulation)
- = f (search objectives)

maybe

= f (Aerodynamics, Fluid Mechanics)

Must also consider internal mechanics



Human Muscles

Electrochemical contraction of protein fiber bundles



Biological Alternatives:

Feathers
Fins
Cellulose fibers



Man-made Actuators

Motors
Pistons
Cables

Electromehanical Pneumatic Hydraulic

Human Gait compared to Rolling

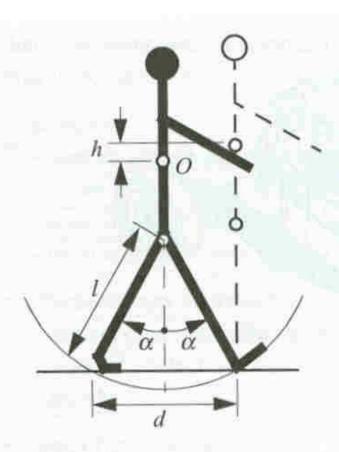


Figure 2.2

A biped walking system can be approximated by a rolling polygon, with sides equal in length d to the span of the step. As the step size decreases, the polygon approaches a circle or wheel with the radius l.

Human Gait compared to Rolling

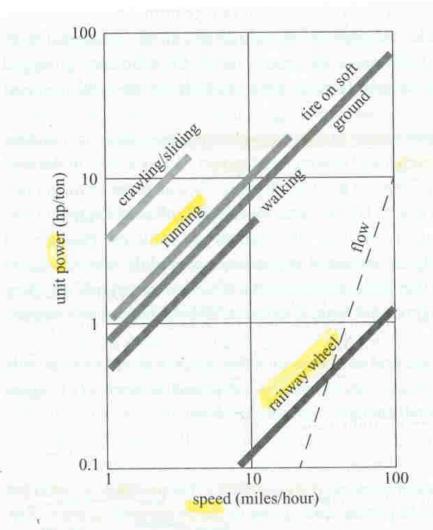
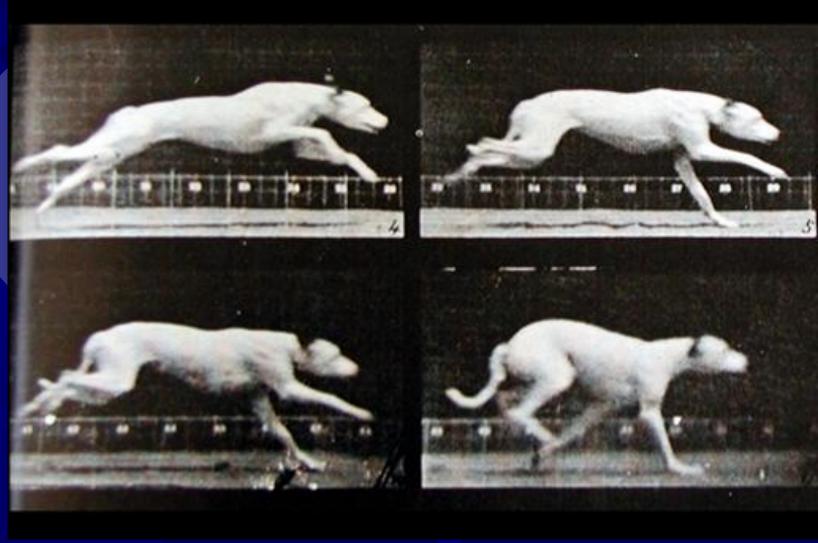


Figure 2.3

Specific power versus attainable speed of various locomotion mechanisms [33].

Quadrupeds



Quadrupeds

Boston Dynamics "Big Dog"



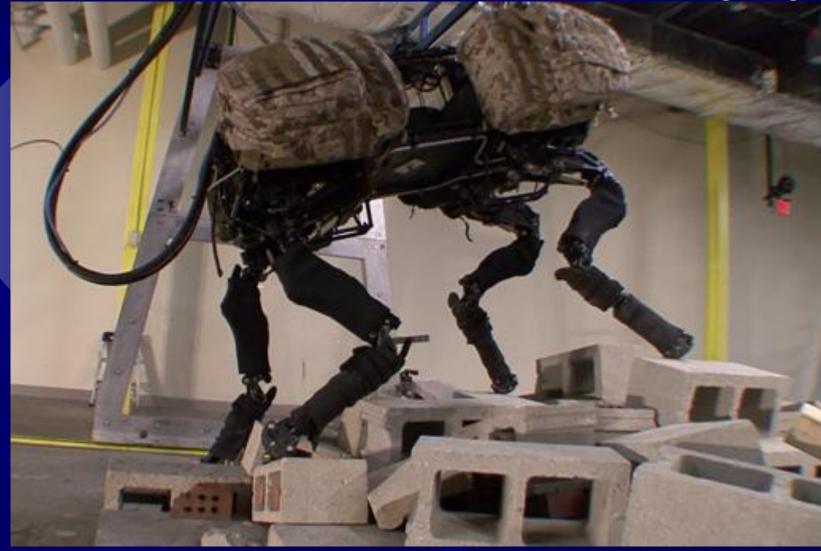
Quadrupeds

Boston Dynamics "Big Dog"



Quadrupeds

Boston Dynamics "Big Dog"



Quadrupeds

Boston Dynamics "Big Dog"



VIDEO: http://www.youtube.com/watch?v=W1czBcnX1Ww
Boston Dynamics

Quadrupeds

"Big Dog"



Quadrupeds

Boston Dynamics



"Big Dog's on-board computer controls locomotion, servos the legs and handles a variety of **sensors**. BigDog's control system keeps it balanced, navigates, and regulates its energetics as conditions vary. **Sensors** for locomotion include joint position, joint force, ground contact, ground load, a gyroscope, LIDAR and a stereo vision system. Other **sensors** focus on the internal state of BigDog, monitoring the hydraulic pressure, oil temperature, engine functions, battery charge and others."

SOURCE: http://www.bostondvnamics.com/robot_bigdog.html





MILITARY APPLICATION



WILDCAT

VIDEO:

https://www.youtube.com/watch?v=wE3mFTtP9q

VIDEO: https://www.youtube.com/watch?v=tzS008trTcl



SPOT VIDEO: https://www.youtube.com/watch?v=M8YjvHYbZ9w

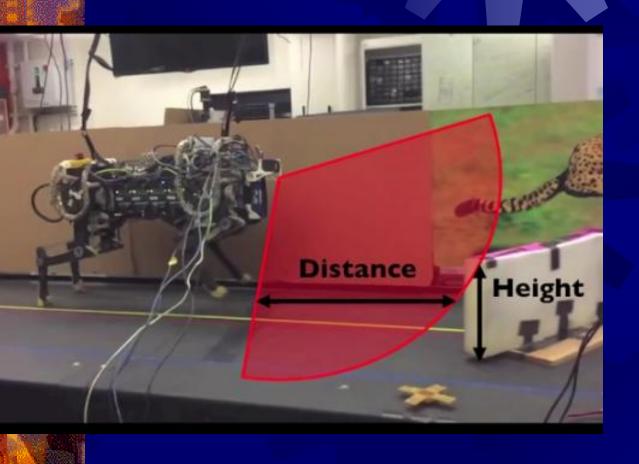






MIT Quadruped

2015





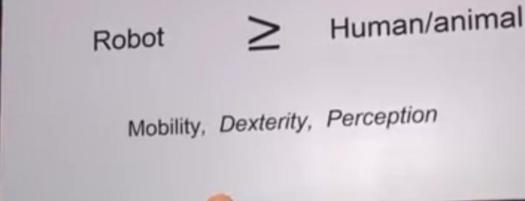
cheetyah VIDEO: https://www.youtube.com/watch?v= luhn7TLfWU

VIDEO of "SPOT MINI": https://www.youtube.com/watch?v=3aJ6n1WrT0o



2017 TED TALK:

https://www.youtube.com/watch?v=AO4In7d6X-c



Humanoid (BiPed) Boston Dynamics

2015





ATLAS VIDEO: https://www.youtube.com/watch?v=NwrjAa1SgjQ



Humanoids (BiPed) 2017 Boston Dynamics



Semi-skilled Laborer!

Humanoids (BiPed) 2017 Boston Dynamics

VIDEO: https://www.youtube.com/watch?v=fRj34o4hN4l&feature=share







Athletically-skilled Laborer, or Soldier



HONDA ASIMO first edition in 2000

"Advanced Step in Innovative Mobility"

History VIDEO:

https://www.youtube.com/watch?v=QdQL11uWWcI

2017 VIDEO:

https://www.youtube.com/watch?v=fQ3EHtEL NY

ADVANCED MACHINE
INTELLIGENCE
SO IT CAN BE A COMPANION!

Hybrid 2015 humanoid with wheels or treads



BEAR

(Vecna Tecnolodies)

"Battlefield Extract Assist Robot"

VIDEO: ttps://www.youtube.com/watch?v=8Nv6G2NA3Z4





2017

Hybrid humanoid with wheels

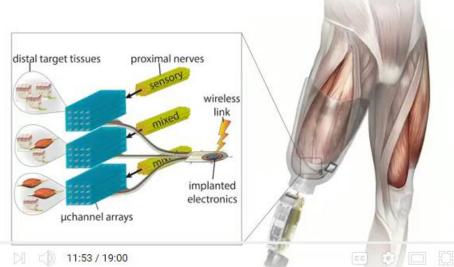
Boston Dynamics

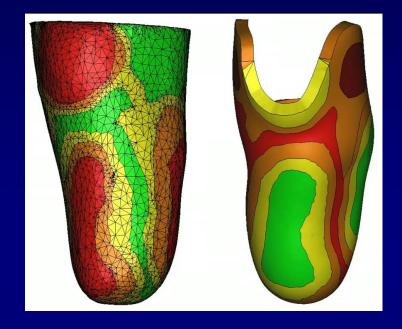
Human "Assistive Robotics" (BiPed)

VIDEO: https://www.youtube.com/watch?v=CDsNZJTWw0w











New bionics let us run, climb and dance | Hugh Herr

More Mobility Options

> 4 legs

Justin Vincent

(J. Wunderlich student)



John Deere Co.

VIDEO: http://www.youtube.com/watch?v=0gk-yQ1H3M8



Image from: http://www.ito-germany.de/video/harvester/Clambunk

More Mobility Options

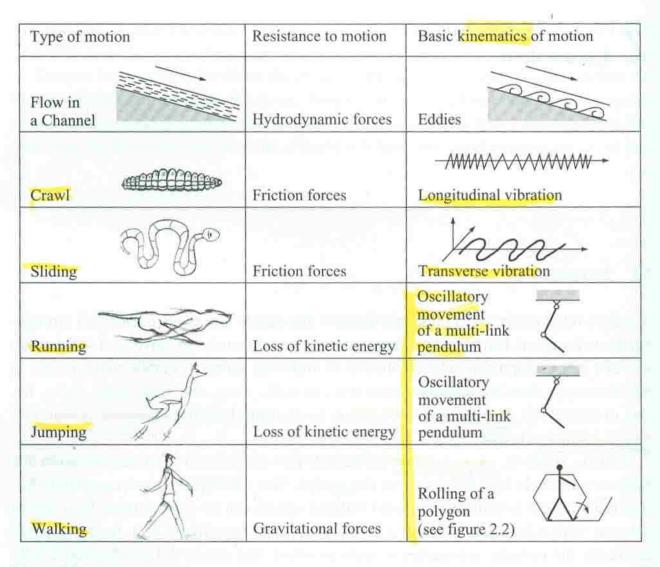


Figure 2.1

Locomotion mechanisms used in biological systems.

Mobility Options Summary

MODE	PLUSES	MINUSES
BiPed	Rough terrain, Allows arms	Stability
Quadruped	Rough terrain, Speed, Stability	No arms
> Four legs	Same but more	Can use extra
	Stability; Redundancy	legs as arms
Biological wings	Flexible	No load
Man-made wings	More load, can add rotors, propellers	Take-off usually more difficult
Fins	Flexible	Need viscosity
Wheels	Speed, Heavy load	Rough terrain, Limited climbing
Treads	Speed, Heavy load, Zero Turning Radius	Limited climbing
Thrusters	Speed, Heavy load	Much fuel

Lunar and Mars Rovers designed for loose dry soil and rocks

Mechanical Design
1960's to 2010's



Lunar Rover (not to scale with Mars Rover wheels)



Mars Rovers:

(smallest) "Sojourner" (medium) "Spirit" & "Opportunity" (Largest) Mars Science Lab "Curiosity"

Mars Pathfinder "Sojourner"





Rocker bogie suspension system allows vehicles to climb over rocks and through holes

Image from: marsprogram.jpl.nasa.gov/.../2001-2004.html

Mechanical Design

"Spirit" & "Opportunity"

2000's

Two
front
and two
rear
wheels
can be
steered

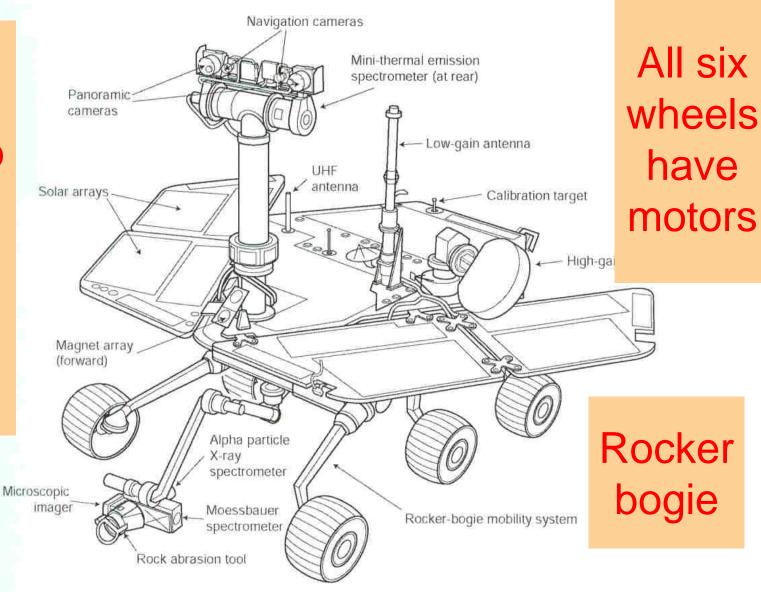


Image from: Young, A.H. *Lunar and planetary rovers: the wheels of Apollo and the quest for mars*, Springer; 1 edition, August 1, 2006.

Mechanical Design

Mars Science Lab concept

2000's



Mechanical Design
2011

Mars Science Lab "Curiosity"

Rocker bogie

Image from: https://www.3dvisionlive.com/content/3d-vision-helps-nasa-explore-mars

Mechanical Design

ESA "ExoMars" Rover concept

2000's and 2010's



Rocker bogie variation

Image from: http://users.aber.ac.uk/dpb/ExoMars/ExoMars.html

Mechanical Design

ESA "ExoMars" Rover concept

2000's and 2010's



Rocker bogie

Mechanical Design

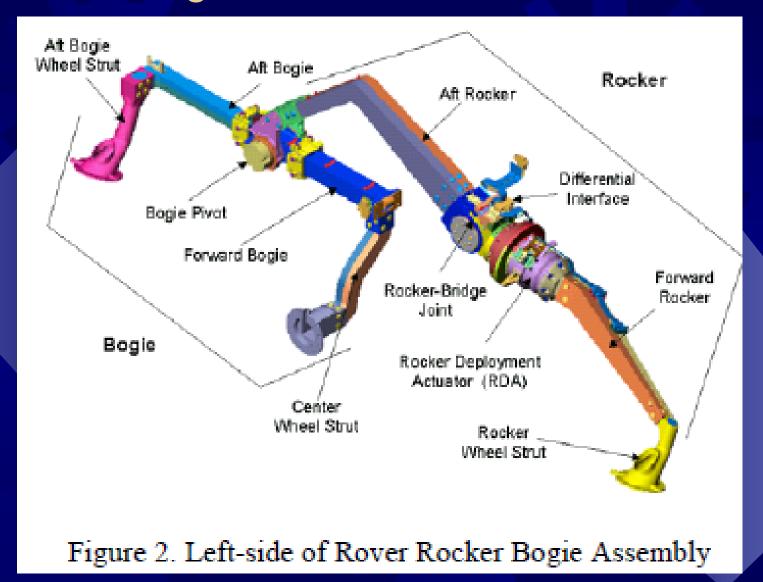
ESA "ExoMars" Rover 2015 PROTOTYPE

2016 / 2018



Image from: https://en.wikipedia.org/wiki/ExoMars

Rocker Bogie



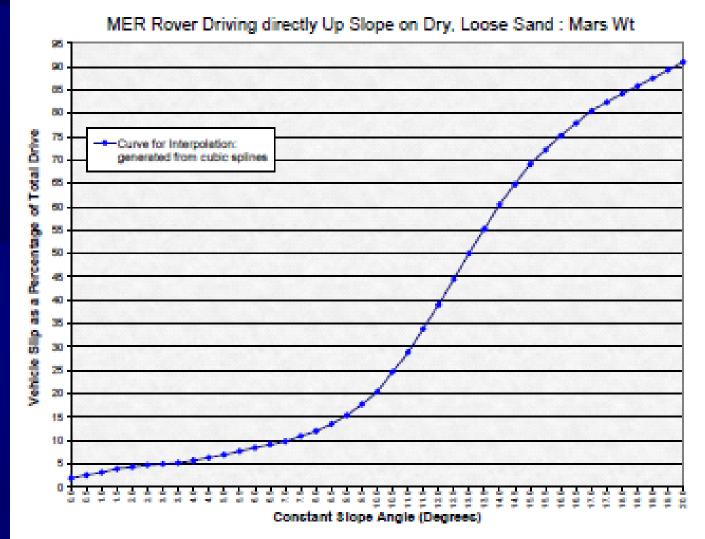


Figure 7. Test results showing the rovers slip on various slopes of dry loose sand while driving up slope

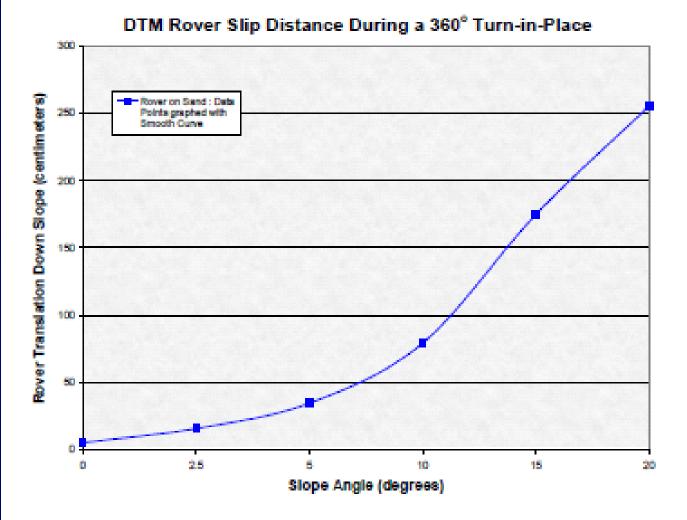


Figure 8. Test results showing the rovers slip on various slopes of dry loose sand while performing a 360 deg turnin-place maneuver

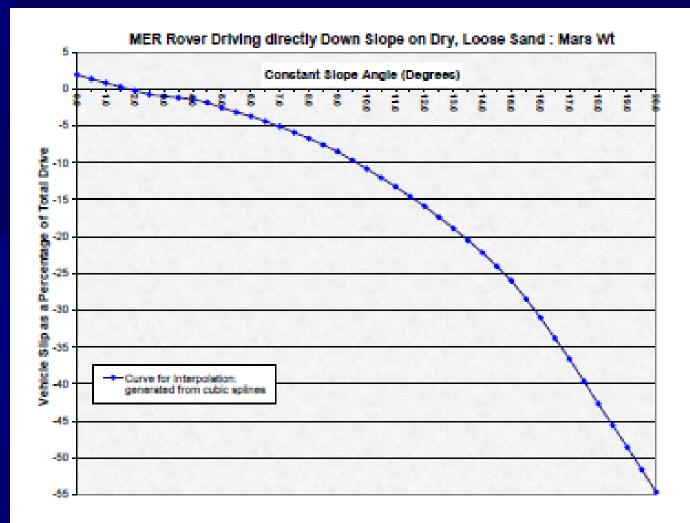


Figure 6. Test results showing the rovers slip on various slopes of dry loose sand while driving down slope

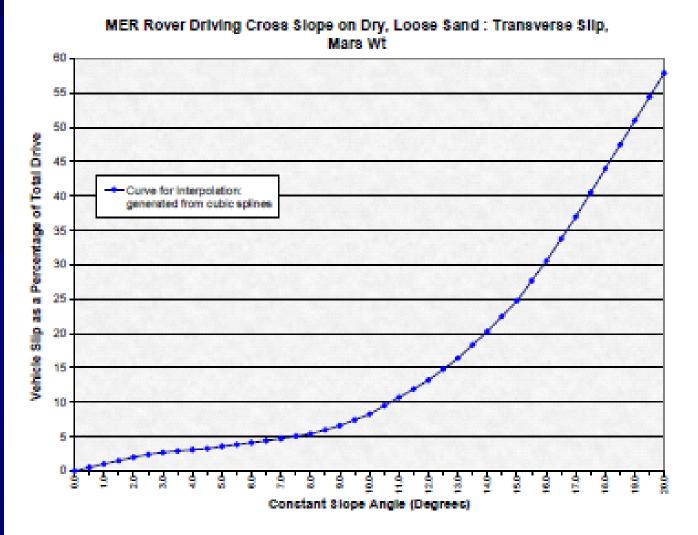


Figure 9. Test results showing the rovers slip on various slopes of dry loose sand while driving cross slope

Annual IGVC (Intelligent Ground Vehicle Competition)

50 to 60 Colleges and Universities every year

- Only a few undergraduate teams
- Also teams from Canada and Japan
- Flat, wet or dry, grassy obstacle courseswith tight turns
- Mid-summer competition in Michigan, USA
- No Rocker-Bogie Designs
 (likely because of high-cost and lack of need for terrain of competition)



IGVC (Intelligent Ground Vehicle Competition)

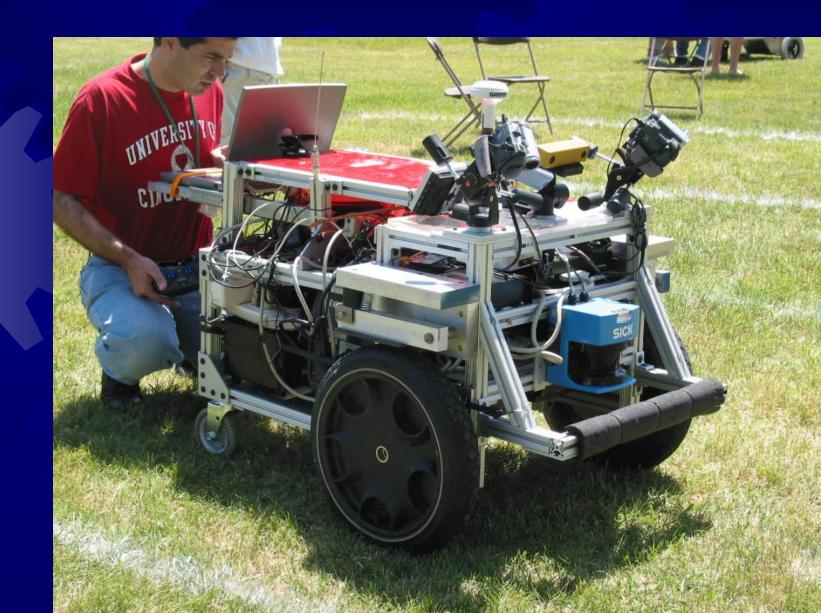
Wunderbots have all had a **Z**ero **T**urning **R**adius vehicles





IGVC (Intelligent Ground Vehicle Competition) - Flat, wet or dry, grassy obstacle courses with tight turns - Mid-summer competition in Michigan, USA

University of Cincinnati



Georgia Tech



Brigham Young University



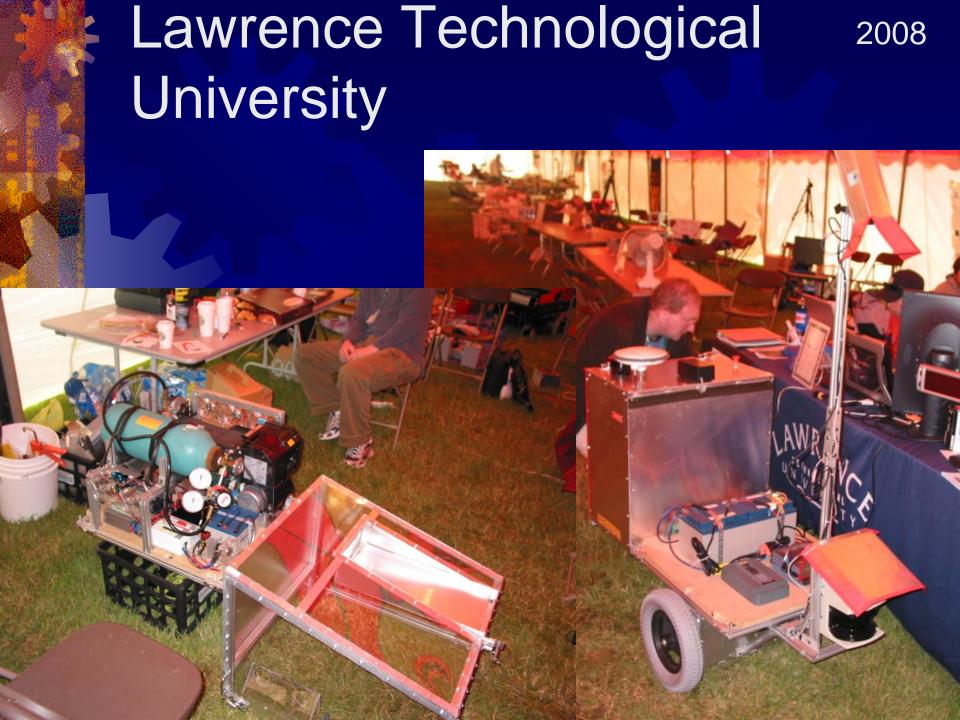
Case Western University



Honsei University (Japan)







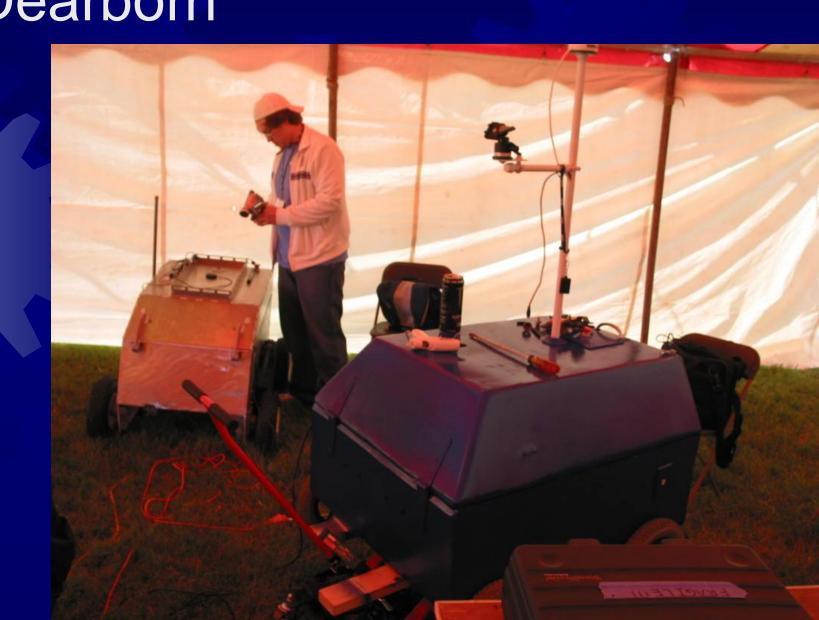


Bluefield State University

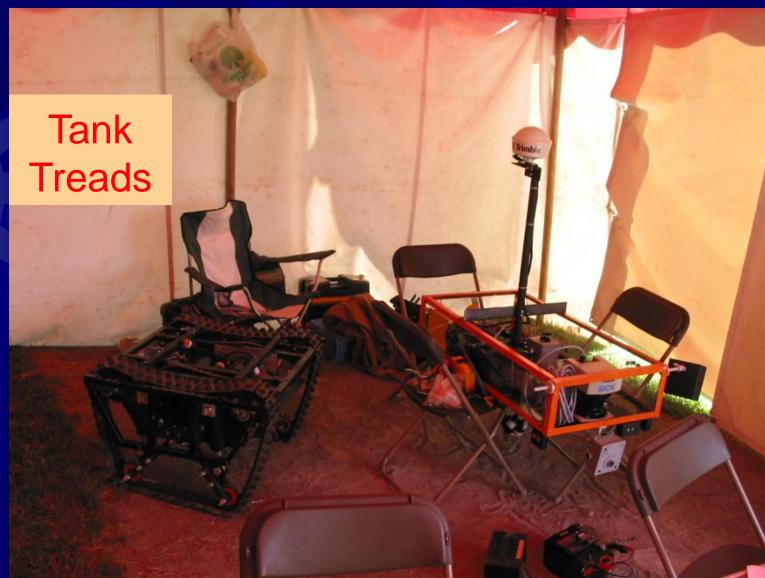


University of Wisconsin





Rochester Institute of Technology







University of Missouri, Rolla 2008



Virginia Tech (Robot #1)



Elizabethtown College













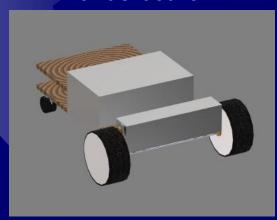




Wunderbots originally a test-bed for educational collaboration

- and with variable performance goals

MultEbot 1, 2000/2001 "Wunderbot" 0



Wunderbot 0 website:

http://users.etown.edu/w/wunderjt/homewunderbot0.html



Wunderbot 1 website:

http://users.etown.edu/w/wunderjt/StudentProjects/Wunderbot%202003/Wunderbot%20Webpage2003/Robot%20webfiles/index.htm

NOTE: Students announced renaming of MultEbot 2 to "Wunderbot" at 2001 annual symposium



Wunderbots share website:

http://www2.etown.edu/wunderbot/



